



**A&P MetalWerx  
& Design**

*A Division of  
Bosco Powder  
Coating*

## STEEL FINISHES

- A. Surface Preparations: Clean surfaces according to SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning."
  - 1. After cleaning, apply a conversion coating suited to the organic coating to be applied over it.
- B. Powder Coating: Immediately after cleaning, apply 2-coat finish consisting of epoxy primer and TGIC polyester topcoat, with a minimum total dry film thickness of not less than 8 mils (0.20 mm). Comply with coating manufacturer's written instructions.
- C. Primer Application: Apply zinc-rich epoxy primer immediately after cleaning, to provide a minimum dry film thickness of 2 mils (0.05 mm) per applied coat, to surfaces that will be exposed after assembly and installation, and to concealed surfaces.

**Bosco Powder Coating  
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